Niagara Specialty Metals, Inc.
Emergency/Lockout-Tagout Procedures
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Emergency/Normal/Lockout-Tagout Procedures for #12 Electric Annealing Furnace PR

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Emergency Procedure:
EMPLOYEES SHALL NOTIFY PRIMARY OR BACKUP CONTACT IN THE CASE OF AN EMERGENCY.

Standard Procedure:
AFFECTED EMPLOYEES SHALL TURN MACHINE OFF, ATTACH A DO NOT OPERATE SIGN AND NOTIFY MAINTENANCE IF THERE IS A SAFETY/QUALITY/OR POSSIBILITY OF MACHINE DAMMAGE PROBLEM.

Lockout/Tagout Procedure:

LOCKOUT TAGOUT SHALL ONLY BE PERFORMED BY AUTHORIZED EMPLOYEES

1. NOTIFY AFFECTED EMPLOYEES/ SUPERVISOR
2. SHUT DOWN EQUIPTMENT
3. ISOLATE ALL ENERGY TO EQUIPTMENT
4. LOCK AND TAG ENERGY CONTROLS AND KEEP KEYS IN YOUR POSSESSION
5. FILL OUT TAG WITH YOUR NAME/DATE
6. RELEASE ANY STORED OR RESIDUAL ENERGY
7. TEST CONTROLS TO ENSURE INADVERTENT START UP IS NOT POSSIBLE

RESTORING FROM LOCKOUT/TAGOUT

1. NOTIFY AFFECTED EMPLOYEES THAT LOCKS AND TAGS WILL BE REMOVED
2. CHECK EQUIPTMENT TO ENSURE ALL GUARDS ARE IN PLACE AND TOOLS ARE REMOVED
3.ENSURE CONTROLS ARE IN THE NEUTRAL OR OFF POSSITION
4.REMOVE ANY DO NOT OPERATE SIGNS

TYPE OF ENERGY
A. ELECTRICAL
B. POTENTIAL (STORED)
C. KINETIC (IN MOTION)
D. PNUEMATIC (AIR OR GAS)
E. HYDRAULIC
F. THERMAL
G. CHEMICAL
H. SPECIAL HAZZARDS

ISOLATION LOCATION/PROCEDURE/TYPE OF DEVICE

A. 200 AMP SQUARE D DISCONNECT ON WEST WALL BEHIND FURNACE REMOVES POWER TO TOP ELEMENTS.

400 AMP DISCONNECT ON WEST WALL BEHIND FURNACE REMOVES POWER TO BOTTOM ELEMTNS.

30 AMP GE DISCONNECT LOCATED ON WEST WALL BEHIND FURNACE REMOVES POWER TO FURNACE HOISTS.

B. PRIOR TO REMOVING POWER TO HOISTS, LID MUST BE AT LOWEST POSITION OR PINNED AT SPECIFIC HEIGHT WITH THE PINS PROVIDED.

C. NA.
D. NA.
E. NA.
F. NA.
G. NA.
H. NA.