Niagara Specialty Metals, Inc.
Emergency/Lockout-Tagout Procedures
Date Printed: 5/20/2010

Emergency/Normal/Lockout-Tagout Procedures for Amada VM3800 Saw OF

Primary contact: TOM MACKIN
Primary contact phone 1: (716)704-6385
Primary contact phone 2: (716)772-5074

Backup contact: BOB SHABALA
Backup contact phone 1: (716)542-5552
Backup contact phone 2: (716)472-6672

Emergency Procedure:
EMPLOYEES SHALL NOTIFY PRIMARY OR BACKUP CONTACT IN THE CASE OF AN EMERGENCY.

Standard Procedure:
AFFECTED EMPLOYEES SHALL TURN MACHINE OFF, ATTACH A "DO NOT OPERATE" SIGN, AND NOTIFY MAINTENANCE IF THERE IS A SAFETY, QUALITY OR POSSIBILITY OF MACHINE DAMAGE PROBLEM

Lockout/Tagout Procedure:
LOCKOUT TAGOUT SHALL ONLY BE PERFORMED BY AUTHORIZED EMPLOYEES

1. NOTIFY AFFECTED EMPLOYEES/ SUPERVISOR
2. SHUT DOWN EQUIPTMENT
3. ISOLATE ALL ENERGY TO EQUIPTMENT
4. LOCK AND TAG ENERGY CONTROLS AND KEEP KEYS IN YOUR POSSESSION
5. FILL OUT TAG WITH YOUR NAME/DATE
6. RELEASE ANY STORED OR RESIDUAL ENERGY
7. TEST CONTROLS TO ENSURE INADVERTENT START UP IS NOT POSSIBLE

RESTORING FROM LOCKOUT/TAGOUT

1. NOTIFY AFFECTED EMPLOYEES THAT LOCKS AND TAGS WILL BE REMOVED
2. CHECK EQUIPTMENT TO ENSURE ALL GUARDS ARE IN PLACE AND TOOLS ARE REMOVED
3.ENSURE CONTROLS ARE IN THE NEUTRAL OR OFF POSSITION
4.REMOVE ANY DO NOT OPERATE SIGNS

TYPE OF ENERGY
A. ELECTRICAL
B. POTENTIAL (STORED)
C. KINETIC (IN MOTION)
D. PNUEMATIC (AIR OR GAS)
E. HYDRAULIC
F. THERMAL
G. CHEMICAL
H. SPECIAL HAZZARDS

ISOLATION LOCATION/PROCEDURE/TYPE OF DEVICE

A. 60 AMP SWITCH ON CONTROL PANEL/OPERATOR'S PANEL REMOVES POWER TO SAW MOTOR/CONTROLS.

THE MATERIAL "HOLD DOWN" SYSTEM IS CONTROLLED SEPARATELY WITH A RETRACTABLE 120V CORD LOCATED AT THE WEST END OF SAW. THIS CAN BE UNPLUGGED THERE.

B. NA.
C. NA.
D. NA.
E. NA.
F. NA.
G. NA.
H. NA.