Niagara Specialty Metals, Inc.
Emergency/Lockout-Tagout Procedures
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Emergency/Normal/Lockout-Tagout Procedures for Cincinnati 1" Shear PM

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Backup contact: BOB SHABALA
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Emergency Procedure:
EMPLOYEES SHALL NOTIFY PRIMARY OR BACKUP CONTACT IN THE CASE OF AN EMERGENCY.

Standard Procedure:
AFFECTED EMPLOYEES SHALL TURN MACHINE OFF, ATTACH A "DO NOT OPERATE" SIGN, AND NOTIFY MAINTENANCE IF THERE IS A SAFETY, QUALITY OR POSSIBILITY OF MACHINE DAMAGE PROBLEM.

Lockout/Tagout Procedure:
LOCKOUT TAGOUT SHALL ONLY BE PERFORMED BY AUTHORIZED EMPLOYEES

1. NOTIFY AFFECTED EMPLOYEES/ SUPERVISOR
2. SHUT DOWN EQUIPTMENT
3. ISOLATE ALL ENERGY TO EQUIPTMENT
4. LOCK AND TAG ENERGY CONTROLS AND KEEP KEYS IN YOUR POSSESSION
5. FILL OUT TAG WITH YOUR NAME/DATE
6. RELEASE ANY STORED OR RESIDUAL ENERGY
7. TEST CONTROLS TO ENSURE INADVERTENT START UP IS NOT POSSIBLE

RESTORING FROM LOCKOUT/TAGOUT

1. NOTIFY AFFECTED EMPLOYEES THAT LOCKS AND TAGS WILL BE REMOVED
2. CHECK EQUIPTMENT TO ENSURE ALL GUARDS ARE IN PLACE AND TOOLS ARE REMOVED
3.ENSURE CONTROLS ARE IN THE NEUTRAL OR OFF POSSITION
4.REMOVE ANY DO NOT OPERATE SIGNS

TYPE OF ENERGY
A. ELECTRICAL
B. POTENTIAL (STORED)
C. KINETIC (IN MOTION)
D. PNUEMATIC (AIR OR GAS)
E. HYDRAULIC
F. THERMAL
G. CHEMICAL
H. SPECIAL HAZZARDS

ISOLATION LOCATION/PROCEDURE/TYPE OF DEVICE

A. 100 AMP GE DISCONNECT REMOVES POWER TO SHEAR MOTOR.

30 AMP GE DISCONNECT REMOVES POWER TO BACKSTOP MOTOR.

30 AMP SQUARE D DISCONNECT REMOVES POWER TO AIR COMPRESSOR.

ALL DISCONNECTS ARE LOCATED ON EAST WALL BEHIND SHEAR.

B. PRIOR TO REMOVING POWER TO SHEAR MOTOR, THE RAM MUST BE ALL THE WAY UP AND BLOCKED FOR SAFETY.

C. NA.
D. NA.
E. NA.
F. NA.
G. NA.
H. NA.